



Application Bulletin

Maximum Mold Release Wax (M0811 v2.0)

Description: High quality maximum mold release paste wax

Objective: To create a barrier-film that provides multiple releases with ultra high gloss finished parts on new and seasoned molds.

Features: - The industries first and most widely used mold release wax
- Recognized worldwide as the industry standard for paste mold release waxes
- Wax of choice when maximum release power is required
- Withstands exothermic temperatures up to 250° F (121° C)

Benefits: - Specially formulated not to be classified as flammable solids wax. Ease of application. Specially formulated to provide the maximum number of releases - Especially useful on tooling, new molds, and production use.

Tools Needed: Meguiar's Foam Applicator (W-0004) or 100% cotton terry cloth towel

Mold Prep: New mold or plug must be fully cured before using the Meguiar's Maximum Mold Release Wax (M-08 v2.0).

Safety Tip: Always wear appropriate eye and skin protection.

Safety Data: Material Safety Data Sheets are available for all Meguiar's products and should be consulted prior to use of the product.

Professional

Tips: For the highest quality parts, precede Meguiar's Maximum Mold Release Wax (M-08 v2.0) with Meguiar's Velocity line of cleaner, compounds, and polishes.2

Maximum Mold Release Wax continued

DIRECTIONS: Meguiar's Maximum Mold Release Wax (M08 v2.0) should be applied at ambient room temperatures above 50° F (10° C).

New and Seasoned Molds:

Apply by hand five (5) to eight (8) coats of Meguiar's Maximum Mold Release Wax (M-08 v2.0).

- Apply a thin coat of wax, wait for approximately 5 to 10 minutes for the wax to haze up.
 - Wipe off the haze using a 100% cotton terry cloth towel.
 - Wait for an additional 20 to 30 minutes for the wax to fully cure then apply next coat.
2. Once all five (5) to eight (8) coats have been applied, the mold is ready for production.
 3. For the first five (5) pulls add one (1) additional coat between each pull.
 4. After the fifth pull, run mold until release becomes slight snug then apply one (1) additional coat of wax.
 5. Once there is enough build up of styrene and the mold surface has become dull then the mold requires cleaning and re-application of mold release wax.

CAUTION:

General - In case of accident or if you fell unwell, seek medical attention.

Inhalation – Prolonged or intentional exposure to high concentrations may cause respiratory track irritation. Move to fresh air. Consult a physician.

Skin Contact – Thoroughly wash exposed area with water. If skin irritation persists, call a physician.

Eye Contact – Flush eye(s) immediately with plenty of water. If symptoms persist, call a physician.

Ingestion – Drink 1 or 2 glasses of water. Consult a physician if necessary.

Limitations of Liability

The foregoing are general instructions furnished for information only and Meguiar's may make changes in our mold release/sealer products or instructions at any time. The user is responsible for determining each product's suitability for the user's purpose and for taking all precautions necessary to protect property and persons against any hazards from handling or use of each product, and Meguiar's cannot assume liability for use of any product for any specific purpose or application. YOUR SOLE REMEDY FOR ANY DEFECT OR PERFORMANCE FAILURE OF ANY OF OUR PRODUCTS IS RETURN OF THE UNUSED PRODUCT FOR REPLACEMENT OR A FULL REFUND, AT MEGUIAR'S OPTION. ALL WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND ALL OTHER REMEDIES ARE HEREBY DISCLAIMED. Meguiar's disclaims any liability for consequential or incidental damages of any kind, including damage to molds or other equipment or loss of profits, regardless of our knowledge of the possibility of such damages and regardless of the failure of any other remedy.

**Your personal satisfaction is a top priority to Meguiar's.
If you have any questions regarding this product, please contact
Meguiar's 1-800-347-5700, or visit us on the web at www.meguiars.com**