PRODUCT SAFETY DATA SHEET

According to EC directive 91/155/EEC and subsequent amendments

Version: 1.3 Revision Date: 23.02.2004

SILASTIC(R) T-4 CURING AGENT

1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

Trade name	:	SILASTIC(R) T-4 CURING AGENT	
Company	:	Dow Corning S.A. Parc Industriel - Zone C B-7180 Seneffe Belgium	
Service	:	Dow Corning Central Europe	Tel: +49 6112371 Fax: +49 611237609
		Dow Corning Northern Europe	Tel: +44 1676528000 Fax: +44 1676528001
		Dow Corning Southern Europe	Tel: +33 472841360 Fax: +33 472841379
Emergency Phone Number	:	Dow Corning (Barry U.K. 24h) Dow Corning (Wiesbaden 24h) Dow Corning (Seneffe 24h)	Tel: +44 1446732350 Tel: +49 61122158 Tel: +32 64 888240

2. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical characterization: Liquid Silicone Rubber

Hazardous Ingredients:

Name	CAS-No.	EINECS/ ELINCS No.	Conc. (% w/w)	Classification
Tetramethyltetravinylcyclotet rasiloxane	2554-06-5	Exempt or not available	1.0	R53

3. HAZARDS IDENTIFICATION

Not hazardous according to Council Directive 1999/45/EC and its subsequent amendments.

Some hydrogen gas may be released. Hydrogen is flammable and can form explosive mixtures with air.

4. FIRST AID MEASURES		
On contact with eyes	:	No first aid should be needed.
On skin contact	:	No first aid should be needed.
If inhaled	:	No first aid should be needed.
On ingestion	:	No first aid should be needed.

5. FIRE FIGHTING MEASURES

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Tetramethyltetravinylcyclotet rasiloxane	2554-06-5	Exempt or not available	3.0	R53

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Some hydrogen gas may be released. Hydrogen is flammable and can form explosive mixtures with air.

4. FIRST AID MEASURES On contact with eyes : No first aid should be needed. On skin contact : No first aid should be needed. If inhaled : No first aid should be needed. On ingestion : No first aid should be needed.

5. FIRE FIGHTING MEASURES

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Suitable extinguishing media	:	Carbon dioxide, foam or dry powder. Water can be used to cool fire exposed containers.
Unsuitable extinguishing media	:	None known.
Hazards during fire fighting	:	None known.
Special protective equipment/procedures	:	A self-contained respirator and protective clothing should be worn. Keep containers cool with water spray until well after the fire is out. Determine the need to evacuate or isolate the area according to your local emergency plan. Applying foam will also release significant amounts of flammable hydrogen gas that can be trapped under the foam blanket.
Hazardous Combustion Products	:	Silica. Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Hydrogen.

6. ACCIDENTAL RELEASE	MEA	SURES
Personal precautions	:	Wear proper protective equipment.
Precautions to protect the environment	:	Prevent from spreading or entering into drains, ditches or rivers by using sand, earth or other appropriate barriers.
Methods for cleaning up	:	Determine the need to evacuate or isolate the area according to your local emergency plan. Very large spills should be contained by bunding, etc procedures. Mop, wipe or soak up with absorbent material and place in a vented container. The spilled product produces an extremely slippery surface.

7. HANDLING AND STORA	GE	
Advice on safe handling	:	General ventilation is required. Avoid eye contact.
Advice on storage	:	This product slowly evolves hydrogen on storage. Keep only in a vented container in a well ventilated area. Keep container closed and store away from water or moisture.
Specific uses	:	Refer to technical data sheet available on request.
Unsuitable packaging materials	:	Do not store in or use glass containers.

8. EXPOSURE CONTRO	OLS / PERSONAL PRO	DTECTION	
Engineering Controls	: Ventilation	: Refer to Section 7	
Exposure controls for	hazardous components		
Name	CAS-No.	Exposure Limits	
None of the components have assigned exposure limits.			
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PRODUCT SAFETY DATA SHEET

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SILASTIC(R) T-4 O CURING AGENT

Personal protection equipm	<u>ient</u>	
Respiratory protection	:	Respiratory protection is not normally required.
Hand protection	:	Gloves are not normally required.
Eye protection	:	Safety glasses should be worn.
Skin protection	:	Protective equipment is not normally necessary.
Hygiene measures	:	Exercise good industrial hygiene practice. Wash after handling, especially before eating, drinking or smoking.
Environmental exposure controls	:	Refer to section 6 and 12.
Additional information	:	These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding the use of silicones in consumer aerosol applications, please refer to the guidance document regarding the use of silicone-based materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEM	ICAL PI	ROPERTIES			
<u>Appearance</u>					
Form: Liquid		Colour:	Colorless	Odour:	Slight
<u>Other data</u>					
Boiling point/range	:	> 35C/95F			
Flash point	:	205 °C (Clev > 100 °C (Cl	reland Open Cu osed Cup)	p)	
Autoignition temperature	:	> 200 °C			
Explosive properties	:	No Some hydrog mixtures wit		released. Hydrogen i	is flammable and can form explosive
Specific Gravity	:	0.96			
Viscosity	:	400 mPa s at	25°C.		
Oxidizing properties	:	No			
The above information is not inter	nded for use	in preparing pro	duct specifications.	Contact Dow Corning be	fore writing specifications.

10. STABILITY AND REACTIVITY

According to EC directive 91/155/EEC and subsequent amendments

Version: 1.3 Revision Date: 02.02.2004

SILASTIC(R) T-4 O CURING AGENT

Stability	:	Stable under normal usage conditions.
Conditions to avoid	:	None established.
Materials to avoid	:	Hydrogen is liberated on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air.
Hazardous decomposition products	:	See section 11.

1. TOXICOLOGICAL INF	ORMA	TION
On contact with eyes	:	May cause temporary discomfort.
On skin contact	:	No adverse effects are normally expected.
If inhaled	:	No adverse effects are normally expected.
On ingestion	:	No adverse effects are normally expected.
Other Health Hazard Information	:	Product may emit formaldehyde vapours at temperatures above 150°C in the presence of air. Formaldehyde vapour is harmful by inhalation and irritating to eyes and respiratory system at breathing concentration less than one part per million (1 ppm).
1		system at breating concentration less than one part per minion (1 ppm).

¹ Based on product test data.

² Based on test data from similar products.

12. ECOLOGICAL INFORMATION

Environmental fate and distribution

Siloxanes are removed from water by sedimentation or binding to sewage sludge. In soil, siloxanes are degraded.

Ecotoxicity effects

No adverse effects on aquatic organisms.

Bioaccumulation : No bioaccumulation potential.

Fate and effects in waste water treatment plants

Removed > 90% by binding onto sewage sludge. No adverse effects on bacteria. The siloxanes in this product do not contribute to the BOD.

Additional environmental information

Additional environmental information on the silicone component is available on request.

13. DISPOSAL CONSIDERATIONS			
Product disposal		Dispose of in accordance with local regulations.	
	•	4 of 6	

According to EC directive 91/155/EEC and subsequent amendments

Version: 1.3 Revision Date: 02.02.2004

SILASTIC(R) T-4 O CURING AGENT

Packaging disposal

: Dispose of in accordance with local regulations.

14. TRANSPORT INFORMATION

Road / Rail (ADR/RID)

Not subject to ADR/RID.

Sea transport (IMDG)

Not subject to IMDG code.

Air transport (IATA)

NOT IATA REGULATED. (VENTED PACKAGES FORBIDDEN FOR AIR TRANSPORT)

15. REGULATORY INFORMATION

Labelling according to EEC Directive

S-phrases	 S9 Keep container in a well-ventilated place. S12 Do not keep the container sealed. S16 Keep away from sources of ignition - No smoking.
<u>National legislation / reg</u>	ulations
Ozone depleting chemicals	: No ozone depleting chemicals are present or used in manufacture.
<u>Status</u>	
EINECS	: All ingredients listed or exempt.
TSCA	: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

PRODUCT SAFETY DATA SHEET According to EC directive 91/155/EEC and subsequent amendments

> Version: 1.3 Revision Date: 02.02.2004

SILASTIC(R) T-4 O CURING AGENT

16. OTHER INFORMATION

This product safety data sheet was prepared in compliance with Commission Directive 91/155/EEC, 67/548/EEC and 1999/45/EC as well as their relevant amendements, on the approximation of laws, regulations and administrative provisions relative to the classification, packaging and labelling of dangerous substances and preparations.

It is the responsibility of persons in receipt of this Product Safety Data Sheet to ensure that the information contained herein is properly read and understood by all people who may use, handle, dispose or in any way come in contact with the product. If the recipient subsequently produces a formulation containing the Dow Corning product, it is the recipient's sole responsibility to ensure the transfer of all relevant information from the Dow Corning Product Safety Data Sheet to their own Product Safety Data Sheet in compliance with Commission Directive 1999/45/EC.

All information and instructions provided in this Safety Data Sheet (SDS) are based on the current state of scientific and technical knowledge at the date indicated on the present SDS. Dow Corning shall not be held responsible for any defect in the product covered by this SDS, should the existence of such defect not be detectable considering the current state of scientific and technical knowledge.

As stated above, this Safety Data Sheet has been prepared in compliance with applicable European law. If you purchase this material outside Europe, where compliance laws may differ, you should receive from your local Dow Corning supplier a SDS applicable to the country in which the product is sold and intended to be used. Please note that the appearance and content of the SDS may vary - even for the same product - between different countries, reflecting the different compliance requirements. Should you have any question, please refer to your local Dow Corning supplier.

R53 May cause long-term adverse effects in the aquatic environment.,

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Version: 1.3 Revision Date: 23.02.2004

SILASTIC(R) T-4 CURING AGENT

Suitable extinguishing media	:	Carbon dioxide, foam or dry powder. Water can be used to cool fire exposed containers.
Unsuitable extinguishing media	:	None known.
Hazards during fire fighting	:	None known.
Special protective equipment/procedures	:	A self-contained respirator and protective clothing should be worn. Keep containers cool with water spray until well after the fire is out. Determine the need to evacuate or isolate the area according to your local emergency plan. Applying foam will also release significant amounts of flammable hydrogen gas that can be trapped under the foam blanket.
Hazardous Combustion Products	:	Silica. Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Hydrogen.

6. ACCIDENTAL RELEASE	MEA	SURES
Personal precautions	:	Wear proper protective equipment.
Precautions to protect the environment	:	Prevent from spreading or entering into drains, ditches or rivers by using sand, earth or other appropriate barriers.
Methods for cleaning up	:	Determine the need to evacuate or isolate the area according to your local emergency plan. Very large spills should be contained by bunding, etc procedures. Mop, wipe or soak up with absorbent material and place in a vented container. The spilled product produces an extremely slippery surface.

7. HANDLING AND STORA	GE	
Advice on safe handling	:	General ventilation is required. Avoid eye contact.
Advice on storage	:	This product slowly evolves hydrogen on storage. Keep only in a vented container in a well ventilated area. Keep container closed and store away from water or moisture.
Specific uses	:	Refer to technical data sheet available on request.
Unsuitable packaging materials	:	Do not store in or use glass containers.

8. EXPOSURE CONTRO	OLS / PERSONAL PRO	DTECTION	
Engineering Controls	: Ventilation	: Refer to Section 7	
Exposure controls for	hazardous components		
Name	CAS-No.	Exposure Limits	
None of the components have assigned exposure limits.			
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Personal protection equipm	ent	
Respiratory protection	:	Respiratory protection is not normally required.
Hand protection	:	Gloves are not normally required.
Eye protection	:	Safety glasses should be worn.
Skin protection	:	Protective equipment is not normally necessary.
Hygiene measures	:	Exercise good industrial hygiene practice. Wash after handling, especially before eating, drinking or smoking.
Environmental exposure controls	:	Refer to section 6 and 12.
Additional information	:	These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding the use of silicones in consumer aerosol applications, please refer to the guidance document regarding the use of silicone-based materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEM	ICAL P	ROPERTIES			
<u>Appearance</u>					
Form: Liquid		Colour:	Colorless	Odour:	Slight
<u>Other data</u>					
Boiling point/range	:	> 35C/95F			
Flash point	:	185 °C (Clev > 100 °C (Cl	veland Open Cuj osed Cup)	p)	
Autoignition temperature	:	> 200 °C			
Explosive properties	:	No Some hydrog mixtures wit		released. Hydrogen	is flammable and can form explosive
Specific Gravity	:	0.96			
Viscosity	:	300 mPa s at	25°C.		
Oxidizing properties	:	No			
The above information is not inter	nded for use	in preparing pro	duct specifications.	Contact Dow Corning be	efore writing specifications.

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Stability	:	Stable under normal usage conditions.
Conditions to avoid	:	None established.
Materials to avoid	:	Hydrogen is liberated on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air.
Hazardous decomposition products	:	See section 11.

ORMA	TION
:	May cause temporary discomfort.
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:	Product may emit formaldehyde vapours at temperatures above 150°C in the presence of air. Formaldehyde vapour is harmful by inhalation and irritating to eyes and respiratory system at breathing concentration less than one part per million (1 ppm).
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¹ Based on product test data.

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12. ECOLOGICAL INFORMATION

Environmental fate and distribution

Siloxanes are removed from water by sedimentation or binding to sewage sludge. In soil, siloxanes are degraded.

Ecotoxicity effects

No adverse effects on aquatic organisms.

Bioaccumulation : No bioaccumulation potential.

Fate and effects in waste water treatment plants

Removed > 90% by binding onto sewage sludge. No adverse effects on bacteria. The siloxanes in this product do not contribute to the BOD.

Additional environmental information

Additional environmental information on the silicone component is available on request.

13. DISPOSAL CONSIDERATIONS			
Product disposal		Dispose of in accordance with local regulations.	
	•	4 of 6	

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Not subject to ADR/RID.

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National legislation / regulations	
Ozone depleting chemicals	: No ozone depleting chemicals are present or used in manufacture.
<u>Status</u>	
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