## TECHNICAL DATA SHEET (TDSFML/14)

# FLEX METAL

# LIQUIDS

#### PRODUCT DESCRIPTION

Jesmonite® Flex Metal Liquids are supplied to be used with Flex Metal Base. Flex Metal Liquids are designed to work in a number of ways. The Liquids function as a thick resin medium that keeps the heavier Flex Metal Base in suspension – the key to making the system work. They act as a curing membrane to ensure that the cement component of Flex Metal Base hydrates fully, thus reaching full strength and durability. They also provide a degree of extra ductility due to the flexible and highly water resistant pure acrylic resin used. Additional benefits are reduced porosity, and increased frost resistance.

**JESMON** 

#### **SPECIFICATIONS**

Mix ratio 4:1 (Base to Liquids) Wet density 1950 kg/m³

Dry density 1950 kg/m<sup>3</sup>

## **OTHER PROPERTIES**

Water uptake/Porosity BS EN 1170-6 2.26% DD CEN/TS 12390-9 Freeze-thaw resistance 300 cycles (normal max 56 cycles) B.S.476 Part 6&7 Class 'O' Fire resistance Dimensional stability BS EN 1170-7 Shrinkage = 0.83/Expansion = 1.28Weathering/durability **BS EN ISO 4982** 1008 Hrs Compressive strength BS EN 12390-3 58Mpa (N/mm²) LOP 8.9Mpa – MOR 23.6Mpa Flexural strength BSEN 1170-5

#### **APPLICATION AREAS**

Glass reinforced decorative architectural mouldings, and small castings. Glass reinforcements such as Jesmonite Quadaxial Fabric or 13mm Glass Chopped Strands are recommended for lightweight, high-impact panels. It can also be used to create garden ornaments and statuary, and is suitable for water-features.

## **KEY ATTRIBUTES**

Improved flexural strength and stability
Excellent abrasion resistance and impact strength
High compressive and tensile strength
Rapid curing and high early strength gain
Increased ductility/flexibility

## **PACKAGING**

Liquids are supplied in 1kg, 5kg, and 25kg canisters and 1,000kg FIBC's.

## **STORAGE**

As a basic rule liquid containers should be kept well sealed to prevent water evaporation and skin forming. They should be stored at a constant temperature between  $5-25^{\circ}$ C and used within six months. Freezing must be avoided. Base should be kept dry and stored at  $5-25^{\circ}$ C.

The above information and recommendations are based upon our experience and are offered merely for advice. They are offered in good faith but without guarantee, as conditions and methods of use are beyond our control. It is the responsibility of the end user to determine the suitability of the materials for the particular purpose intended.

### Contact details

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## THE KEY BENEFITS OF USING JESMONITE



Strong, flexible and more durable, making it high impact resistant.



reinforced concrete, sand and cement products – perfect for film sets.



Replicates the very finest detail.



Water-based not solventbased making it kinder to the environment.



### More choice

Can be pigmented to any colour or RAL reference. It can also mimic any texture and reproduce the effect of materials such as stone, metal, wood, leather and fabric.

Lighter than stone, glass-



Fire-resistant with a class zero fire rating, reduced smoke density and toxicity characteristics.

Solvent free with no VOC's.