

# XIAMETER(R) SAFETY DATA SHEET

According to article 31 and Annex II of the EU REACH Regulation

Version: 1.2  
Revision Date: 08.01.2013  
Superseded date: 18.04.2012

## XIAMETER(R) RTV-4250-S KIT GREEN (CURING AGENT information is below)

### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY

**1.1 Product name** : XIAMETER(R) RTV-4250-S KIT GREEN (CURING AGENT information is below)

**1.2 Identified uses** : Vulcanising agents

**Uses advised against** : None known.

**1.3 Company** : Dow Corning Europe S.A.  
rue Jules Bordet - Parc Industriel - Zone C  
B-7180 Seneffe  
Belgium

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Dow Corning (Wiesbaden 24h) Tel: +49 61122158  
Dow Corning (Seneffe 24h) Tel: +32 64 888240

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

According to EU Directives 67/548/EEC or 1999/45/EC:

Not hazardous.

#### 2.2 Label elements

##### Labelling according to EEC Directive

**S-phrases** : S9 Keep container in a well-ventilated place.  
S12 Do not keep the container sealed.  
S16 Keep away from sources of ignition - no smoking.  
S23(V) Do not breathe vapour.  
S51 Use only in well-ventilated areas.

#### 2.3 Other hazards

Some hydrogen gas may be released. Hydrogen is flammable and can form explosive mixtures with air.  
Vapours may form explosive mixtures with air.

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### 3. COMPOSITION / INFORMATION ON INGREDIENTS

**Chemical characterization:** Silicone elastomer

**According to EU Directives 67/548/EEC or 1999/45/EC:**

Name	CAS-No.	EINECS/ ELINCS No.	REACH Registration Number	Conc. (% w/w)	Classification
Octamethylcyclotetrasiloxane	556-67-2	209-136-7	01-21195292 38-36	4.7	Xn, Toxic for reproduction - category 3. R62 R53
Decamethylcyclopentasiloxane	541-02-6	208-764-9	01-21195113 67-43	2.7	Substance with a Community workplace exposure limit

**According to Regulation (EC) No. 1272/2008:**

Name	CAS-No.	EINECS/ ELINCS No.	REACH Registration Number	Conc. (% w/w)	Classification
Octamethylcyclotetrasiloxane	556-67-2	209-136-7	01-21195292 38-36	4.7	Flammable liquid: Category 3 - H226 Reproductive toxicity (Inhalation - vapour): Category 2 - H361f Chronic aquatic hazard: Category 4 - H413
Decamethylcyclopentasiloxane	541-02-6	208-764-9	01-21195113 67-43	2.7	Substance with a Community workplace exposure limit

For the full text of the R-phrases mentioned in this Section, see Section 16.

For the full text of the H-Statements mentioned in this Section, see Section 16.

CLP classifications are based on all current available data including from known international organizations. These classifications are subject to revision as more information becomes available.

### 4. FIRST AID MEASURES

#### 4.1 Description of First Aid Measures:

- On contact with eyes** : No first aid should be needed.
- On skin contact** : No first aid should be needed.
- If inhaled** : Remove to fresh air. Obtain medical attention.
- On ingestion** : Obtain medical attention.

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### 5. FIRE-FIGHTING MEASURES

- 5.1 Suitable extinguishing media** : On large fires use AFFF alcohol compatible foam or water spray (fog). On small fires use AFFF alcohol compatible foam, CO<sub>2</sub> or water spray (fog). Water can be used to cool fire exposed containers. Most fire extinguishing media will cause hydrogen release. Thus, in poorly ventilated or confined spaces, the accumulation of hydrogen may result in flash fire or explosion if ignited. Applying foam may release flammable hydrogen gas that can be trapped under the foam.
- Unsuitable extinguishing media** : Dry powder. Do not allow extinguishing medium to contact container contents.
- 5.2 Hazards during fire fighting** : Vapours may form explosive mixtures with air.
- Hazardous Combustion Products** : Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Silica. Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Hydrogen. Chlorine compounds. Nitrogen products.
- 5.3 Special protective equipment/procedures** : A self-contained respirator and protective clothing should be worn. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

### 6. ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures** : Wear proper protective equipment.
- 6.2 Environmental precautions** : Prevent from spreading or entering into drains, ditches or rivers by using sand, earth or other appropriate barriers.
- 6.3 Methods and materials for containment and cleaning up** : Determine the need to evacuate or isolate the area according to your local emergency plan. Very large spills should be contained by bunding, etc... procedures. Mop, wipe or soak up with absorbent material and place in a vented container. The spilled product produces an extremely slippery surface.

### 7. HANDLING AND STORAGE

- 7.1 Advice on safe handling** : General ventilation is required. Local ventilation is recommended. Avoid eye contact. Do not breathe vapour. Do not empty into drains.
- 7.2 Advice on storage** : This product slowly evolves hydrogen on storage. Keep only in a vented container in a well ventilated area. Keep container closed and store away from water or moisture. Do not store in or use glass containers.  
Vapours may form explosive mixtures with air.  
Storage temperature: minimum 0 °C, maximum 30 °C
- 7.3 Specific uses** : Refer to technical data sheet available on request.

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**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**8.1 Control parameters**

Name	CAS-No.	Exposure Limits
Octamethylcyclotetrasiloxane	556-67-2	10 ppm TWA Dow Corning recommendation.
Decamethylcyclopentasiloxane	541-02-6	10 ppm TWA Dow Corning recommendation.

**8.2 Exposure controls**

**Engineering Controls** : Ventilation : Refer to Section 7.1

**Personal protection equipment**

**Respiratory protection** : Suitable respiratory protection should be worn if the product is used in large quantities, confined spaces or in other circumstances where the OEL may be approached or exceeded.  
Depending on the working conditions, wear a respiratory mask with filter(s) A or use a self-contained respirator.  
The choice of a filter type depends on the amount and type of chemical being handled in the workplace. Regarding filter characteristics, contact your respiratory protection supplier.

**Hand protection** : Gloves are not normally required.

**Eye/face protection** : Safety glasses should be worn.

**Skin protection** : Protective equipment is not normally necessary.

**Hygiene measures** : Exercise good industrial hygiene practice. Wash after handling, especially before eating, drinking or smoking.

**Additional information** : These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these types of materials in consumer aerosol applications that has been developed by the silicone industry ([www.SEHSC.com](http://www.SEHSC.com)) or contact the Dow Corning customer service group.

**Environmental exposure controls** : Refer to section 6 and 12.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Form** : Liquid

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<b>Colour</b>	:	Green
<b>Odour</b>	:	None
<b>Boiling point/range</b>	:	> 100 °C
<b>Flash point</b>	:	72.5 °C (Seta Closed Cup)
<b>Explosive properties</b>	:	No Some hydrogen gas may be released. Hydrogen is flammable and can form explosive mixtures with air. Vapours may form explosive mixtures with air.
<b>Specific Gravity</b>	:	0.97
<b>Viscosity</b>	:	150 mPa s at 25°C.
<b>Oxidizing properties</b>	:	No

The above information is not intended for use in preparing product specifications.

### 10. STABILITY AND REACTIVITY

<b>10.1 Reactivity</b>	:	Hydrogen is liberated on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air.
<b>10.2 Stability</b>	:	Stable under normal usage conditions.
<b>10.3 Possibility of hazardous reactions</b>	:	Some hydrogen gas may be released. Hydrogen is flammable and can form explosive mixtures with air.
<b>10.4 Conditions to avoid</b>	:	None established.
<b>10.5 Materials to avoid</b>	:	Can react with strong oxidising agents.
<b>10.6 Hazardous decomposition products</b>	:	Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Silica. Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Hydrogen. Chlorine compounds. Nitrogen products.

### 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity:

<b>On contact with eyes</b>	:	May cause temporary discomfort.
<b>On skin contact</b>	:	No adverse effects are normally expected.
<b>If inhaled</b>	:	No significant effects expected from a single short-term exposure.
<b>On ingestion</b>	:	Small amounts transferred to the mouth by fingers during use should not injure.

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**Chronic toxicity:**

- On skin contact** : No adverse effects are normally expected.
- If inhaled** : Suspected of damaging fertility.
- On ingestion** : Small amounts transferred to the mouth by fingers during use should not injure.

**Toxicokinetics, metabolism and distribution** : No specific information is available.

**Other Health Hazard Information** : Octamethylcyclotetrasiloxane administered to rats by inhalation at concentrations of 500 and 700 ppm resulted in statistically significant decreases in the number of pups born and the live litter size in both the first and second generations. Prolonged estrous cycles, and decreased mating and fertility indices were observed following 700 ppm exposure in the second generation only. There were also increases in the incidence of deliveries of offspring extending over an unusually long time period (dystocia). Results from a 2 year repeated vapor inhalation exposure study to rats of octamethylcyclotetrasiloxane (D4) indicate effects (benign uterine adenomas) in the uterus of female animals. This finding occurred at the highest exposure dose (700 ppm) only. Studies to date have not demonstrated if these effects occur through pathways that are relevant to humans. Based on the available information on its potential to cause harm to human health, Health Canada, in a 2008 screening assessment, has concluded that octamethylcyclotetrasiloxane is not entering the environment in a quantity or concentration or under conditions that constitute or may constitute a danger in Canada to human life or health ([http://www.ec.gc.ca/substances/ese/eng/challenge/batch2/batch2\\_556-67-2.cfm](http://www.ec.gc.ca/substances/ese/eng/challenge/batch2/batch2_556-67-2.cfm)). Repeated exposure in rats to D4 resulted in what appears to be protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown. Product may emit formaldehyde vapour at temperatures above 150°C in the presence of air. Formaldehyde vapour is a suspected carcinogen, toxic by inhalation and irritating to eyes and the respiratory system. Exposure limits should be strictly respected.

<sup>1</sup> Based on product test data.

<sup>2</sup> Based on test data from similar products.

**12. ECOLOGICAL INFORMATION**

**12.1 Ecotoxicity effects**

No adverse effects on aquatic organisms.

**12.2 Persistence and degradability**

Siloxanes are removed from water by sedimentation or binding to sewage sludge. In soil, siloxanes are degraded.

**12.3 Bioaccumulation**

No bioaccumulation potential.

**12.4 Release to waters / Mobility in soil**

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### Fate and effects in waste water treatment plants:

Removed > 90% by binding onto sewage sludge. No adverse effects on bacteria. The siloxanes in this product do not contribute to the BOD.

### 13. DISPOSAL CONSIDERATIONS

**Product and packaging disposal** : Dispose of in accordance with local regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.

### 14. TRANSPORT INFORMATION

#### Road / Rail (ADR/RID)

Not subject to ADR/RID.

#### Sea transport (IMDG)

Not subject to IMDG code.

#### Air transport (IATA)

Not subject to IATA regulations.

**Remarks** : VENTED PACKAGES ARE FORBIDDEN FOR AIR TRANSPORT.

### 15. REGULATORY INFORMATION

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

##### Status

**IECSC** : All ingredients listed or exempt.

**ENCs/ISHL** : Consult your local Dow Corning office.

**KECL** : One or more ingredients are not listed or exempt or identified.

**EINECS** : All ingredients listed, exempt or notified (ELINCS).

**TSCA** : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

**AICS** : All ingredients listed, exempt or notified.

**DSL** : Consult your local Dow Corning office.



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### 16. OTHER INFORMATION

This product safety data sheet was prepared in compliance with article 31 and Annex II of the EU REACH Regulation as well as its relevant amendments, on the approximation of laws, regulations and administrative provisions relative to the classification, packaging and labelling of dangerous substances and preparations.

It is the responsibility of persons in receipt of this Product Safety Data Sheet to ensure that the information contained herein is properly read and understood by all people who may use, handle, dispose or in any way come in contact with the product. If the recipient subsequently produces a formulation containing the product, it is the recipient's sole responsibility to ensure the transfer of all relevant information from the Product Safety Data Sheet to their own Product Safety Data Sheet in compliance with article 31 and Annex II of the EU REACH Regulation.

All information and instructions provided in this Safety Data Sheet (SDS) are based on the current state of scientific and technical knowledge at the date indicated on the present SDS. Dow Corning supplying entity shall not be held responsible for any defect in the product covered by this SDS, should the existence of such defect not be detectable considering the current state of scientific and technical knowledge.

As stated above, this Safety Data Sheet has been prepared in compliance with applicable European law. If you purchase this material outside Europe, where compliance laws may differ, you should receive from your local supplier a SDS applicable to the country in which the product is sold and intended to be used. Please note that the appearance and content of the SDS may vary - even for the same product - between different countries, reflecting the different compliance requirements.

Source of information: Internal data and publically available information

**R53** May cause long-term adverse effects in the aquatic environment., **R62** Possible risk of impaired fertility.

**H226** Flammable liquid and vapour., **H361f** Suspected of damaging fertility., **H413** May cause long lasting harmful effects to aquatic life.

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<http://www.xiameter.com>